

**Indexable insert for turning CCMT 060202, for finish machining, Grade: HBT130****Order data**

Order number	260082 HBT130
GTIN	4062406720063
Item class	22D

**Technical description**

Corner radius	0.2 mm
Number of changes/inserts	2
Cutting depth $a_p$	0.1 - 1 mm
Cutting speed $v_c$ main application	60 - 220 m/min
Main application	M
Grade	HBT130
Cutting conditions	slightly interrupted
Feed $f$	0.05 - 0.2 mm/rev.
Coating	TiCN
Chip breaker	M

Tool material	Carbide
ISO code indexable insert	CCMT 060202
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning